

# POLICY BULLETIN

Tecumseh Compressor Company  
Compressor Group



*Tecumseh*

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**SUBJECT: Compressor Reliability in Heat Pumps**

PB-112

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Field experience with air-to-air heat pump designs has proven that increased emphasis must be placed on proper compressor application if the more acceptable failure rates associated with straight air conditioning central systems are to be obtained.

Engineering Policy on Heat Pumps, No. EP-4 outlines design and application parameters, which must be followed. It is for use by the System, Electrical, and Application Engineers for guidance in heat pump design.

Strict adherence to the Engineering Policies, Nos. EP-1 and EP-2, must also be maintained. Those requirements, as established in the earlier policies, must definitely be considered when a Reverse Cycle System is operating on the air conditioning or cooling cycle.

We shall reserve the right to withdraw our warranty based upon non-compliance to this Engineering Policy Requirement.