



Tecumseh

From: North America Product Management Team

To: North America OEM and Distribution Customers

Date: April 14, 2023

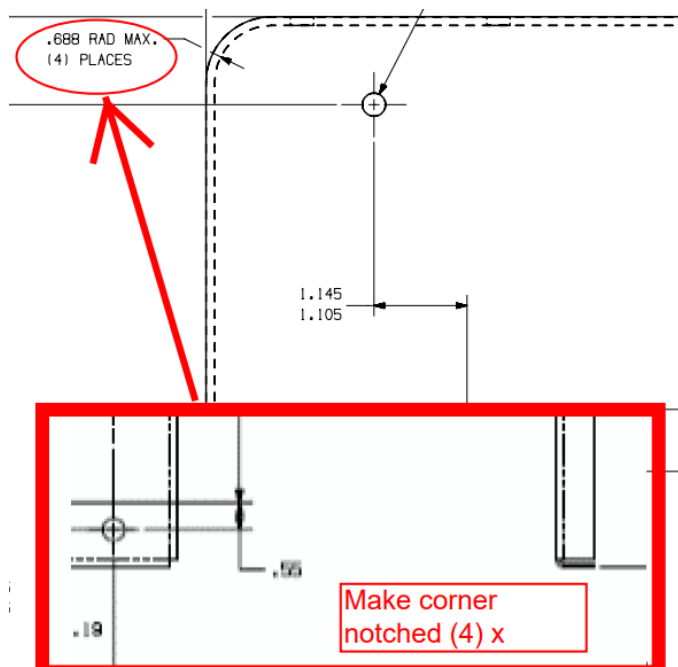
Subject: Standard Condensing Unit Base Plate Transition

PRODUCT BULLETIN

Dear Valued Customer,

Due to required tooling updates on older fractional condensing unit base plates, Tecumseh will be converting from a stamping process to a punch and form process. This process will produce square (90 degree) angle corners in the base plates rather than the current model base plates with a corner radius.

The changes are shown in the drawing below:



During this tooling transition, Tecumseh will also be converting from a black painted base plate surface, used on these models today, to a UL Approved G90U corrosion resistant coating over galvanized metal.

Both changes have already been implemented on the recent ARGUS and Celseon 2.0 condensing unit platforms, so this switch from older tooling will create a consistent look within our entire condensing unit line-up. This new base plate process will also shorten lead-times, helping Tecumseh, and its customers, to deliver better products in a timelier manner.



These updates to the base plate will occur on a running change basis for the models and timing summarized in the below table:

Beginning July 2023

Model	BOM
AJ4512Y-XD3AXC	29A1193-1
AJ4512Y-XD3AXC	29A1193-9
AJ4512Y-XD3AXC	29A1194-1
AJ7480Z-XD3AXC	29B1102-1
AJ7494Z-XD3AXC	29B1106-1
AJ7494Z-XD3AXC	29B1106-1
AJ7480Z-XD3AXC	29B1149-1
AJ7494Z-XD3AXC	29B1174-1
AJ7480Z-XD3AXE	29B1184-1
AJ9511E-XD3AXW	392A1192-1
AJ4512Y-XD3AXC	392A1193-1
AJ4512Y-XD3AXC	392A1193-1
AJ7480Z-XD3AXC	392B1102-1
AJ4514Y-XD3AXW	392B1104-1
AJ7494Z-XD3AXC	392B1106-1
AJ7512Z-XD3AXW	392B3210-1
AJ7465Y-XA3AXW	392B754-1
AJ4510Y-XD1AXW	392B780-1
AWS2512ZKZXW	29B3142-9
AWS2512ZXNXW	29B3143-9
AWS2510ZXNXC	29C2116-1
AWS2510ZXNXC	29C2116-9
AWS2510ZKZXC	29C2117-9
AWA2448ZXDXC	2B1118-1
AWA2448ZXDXC	2B1118-9
AWA2453ZDXW	2B1119-9
AWA2448ZXDxE	2B1171-1
AWG4520EXNXC	2B3215-1

Model	BOM
AWA7512ZXDXC	2B3217-1
AWA7512ZXDXC	2B3217-9
AWA7515ZXDXC	2B3220-1
AWA7515ZXDXC	2B3220-9
AWA2464ZXDXC	2B3224-1
AWA2464ZXDXC	2B3224-9
AWA2464ZXTXC	2B3225-9
AWA2457ZXDXC	2B3243-9
AWA7512ZXDYG	2B3296-1
AWA7512ZXDYG	2B3297-1
AWA2488ZDXW	2C2113-9
AWA2479ZXDXC	2C2114-1
AWA2479ZXDXC	2C2114-9
AWA2479ZXTXC	2C2115-9
AWA2448ZXDXC	2T1118-2
AWA2479ZXDXC	2T2114-2
AWA7512ZXDXC	2T3217-1
AWA2464ZXDXC	2T3224-2
AWA7512ZXDXC	32B3217-1
AWA7515ZXDXC	32B3220-1
AWA7515ZDXW	32B3221-1
AWA2448ZDXM	32T1118-1
AWA2479ZDXM	32T2114-1
AWA2464ZDXM	32T3224-1
AWA2464ZXTXM	32T3225-1
AWA2488ZDXU	32W2113-1
AWS2510ZXNXM	392T2116-1



Beginning November 2023

Model	BOM
AE4430Y-AA1AXG	32T400-3B
AZA0370YXAXA	2840-44
THA0410YXAXA	2A525-1B
AE3425Y-AA1AXA	2A524-1B
AE4430Y-AA1AXG	2C425-1B
THA0370YXAXG	2A620-1B
THB1358YXAXA	2A536-1B
AE3425Y-AA1AXA	32A524-1B
THA0370YXAXG	32A611-1B
THB1358YXAXA	2A528-1B
AE3425Y-AA1AXA	2A571-1

If you have questions that are not addressed in this bulletin, please contact your local Tecumseh Sales Representative or Technical Service Team (800.211.3427) members.