

## Connecting up the installation / Maximum torque settings

- Valve spindle Nm (cm Kg)

- small valves 11.7 (115)

- 19mm square body 14 (138)

- 22mm square body 21 (207)

- 28mm square body 35 (344)

t Valve cap on Rotalock

- 1/4" (7/16" thread) 14 (138)

- 3/8" (5/8" thread) 30.5 (300)

- 1/2" (3/4" thread) 45 (442)

- 3/4" (7/8" thread) 59 (580)

t Rotalock\* valves on compressors and receivers (with joint)

- 3/4" thread 56.5 (553)

- 1" thread 84.5 (829)

- 1 1/4" thread 141 (1382)

- 1 1/2" thread 197 (1935)

- 1 3/4" thread 317 (3110)

- Connections on parallel

mounted versions. Nm (cm Kg)

- 1 3/4" thread 107 (1050)

- 5/8" thread 45 (442)

- Sight glass

- 1 1/8" 51 (500)